

SPARE PART INSTRUCTION



NR.
3.4.9

NAME
CLR belt

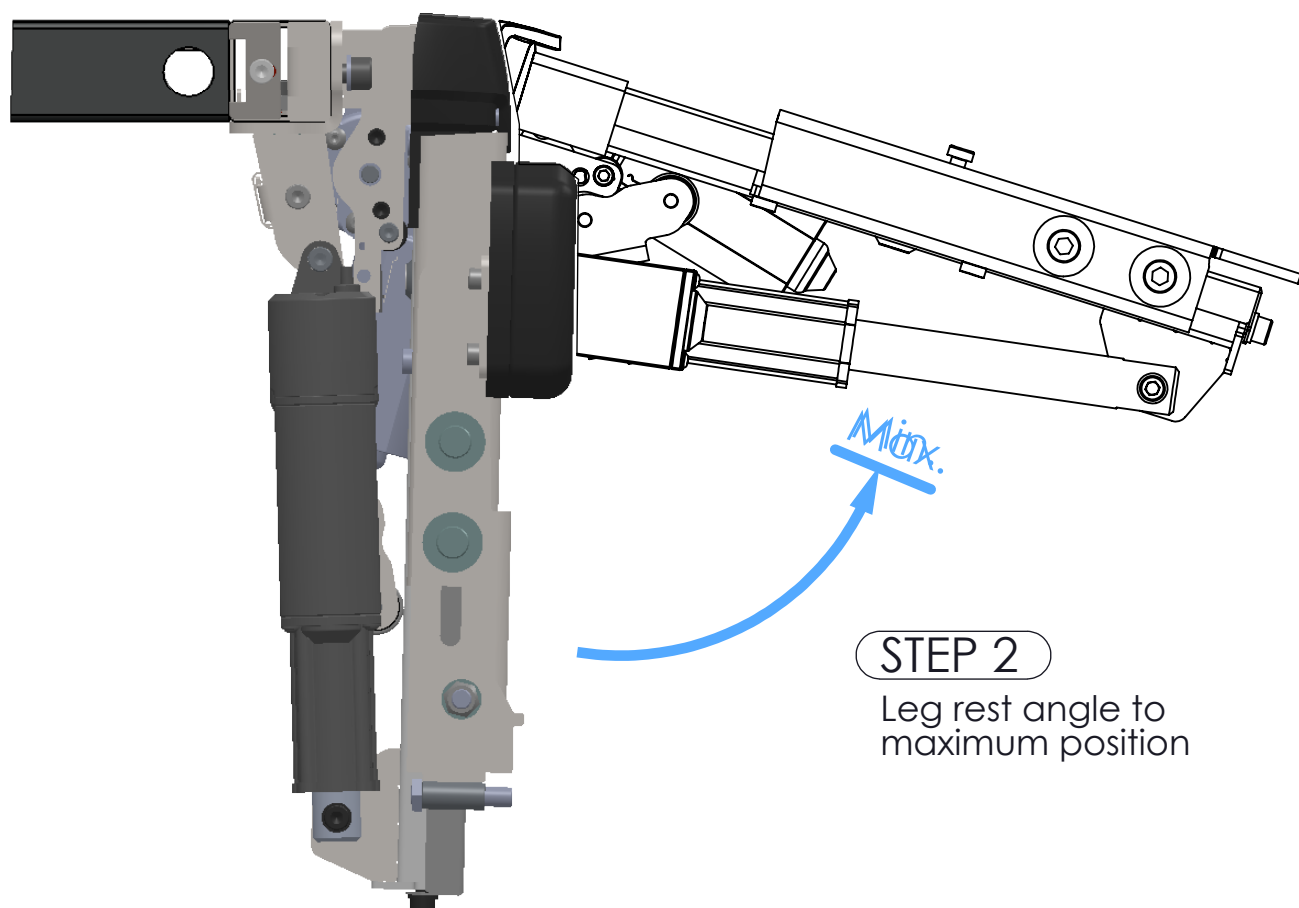
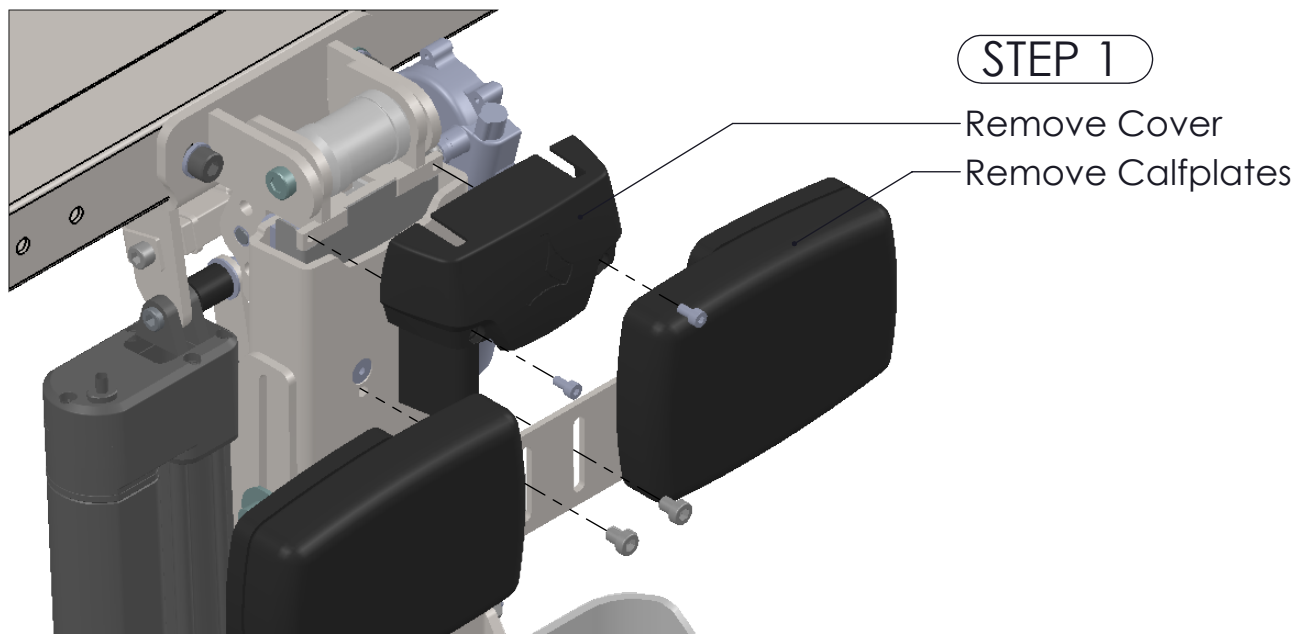
VERSION
1.0

DATE
21-07-2020

BY
Ruben Roumans

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M8 = 18Nm
M6 = 10Nm
M5 = 6Nm
M4 = 4Nm



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M8 = 18Nm

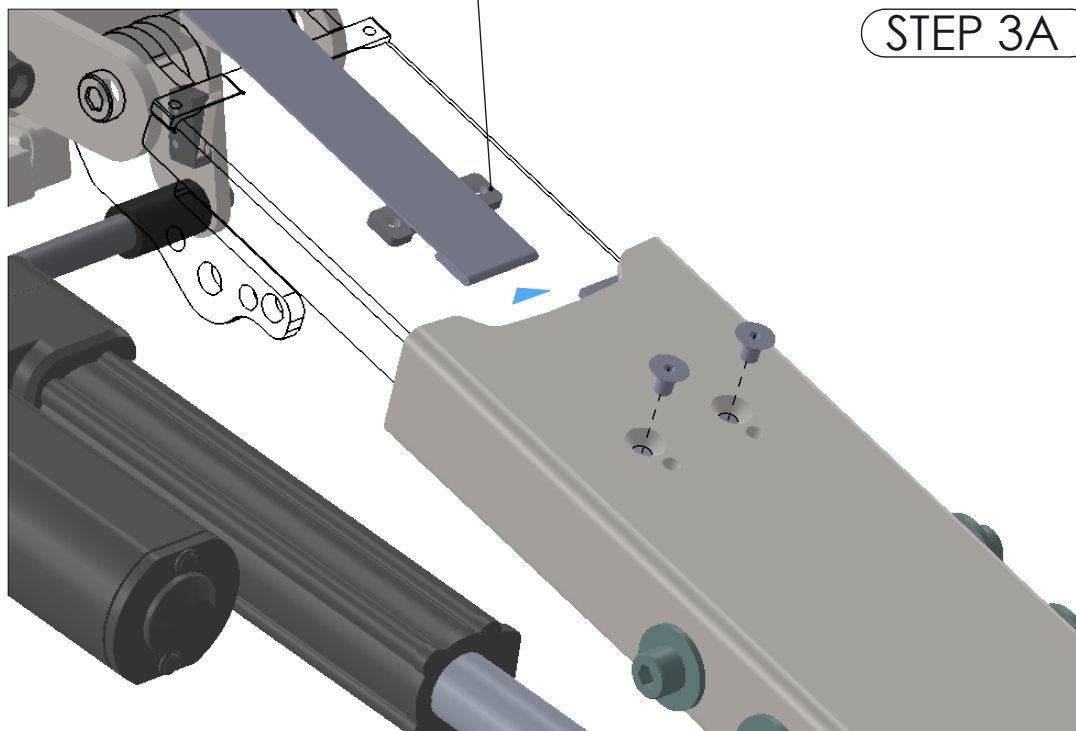
M6 = 10Nm

M5 = 6Nm

M4 = 4Nm

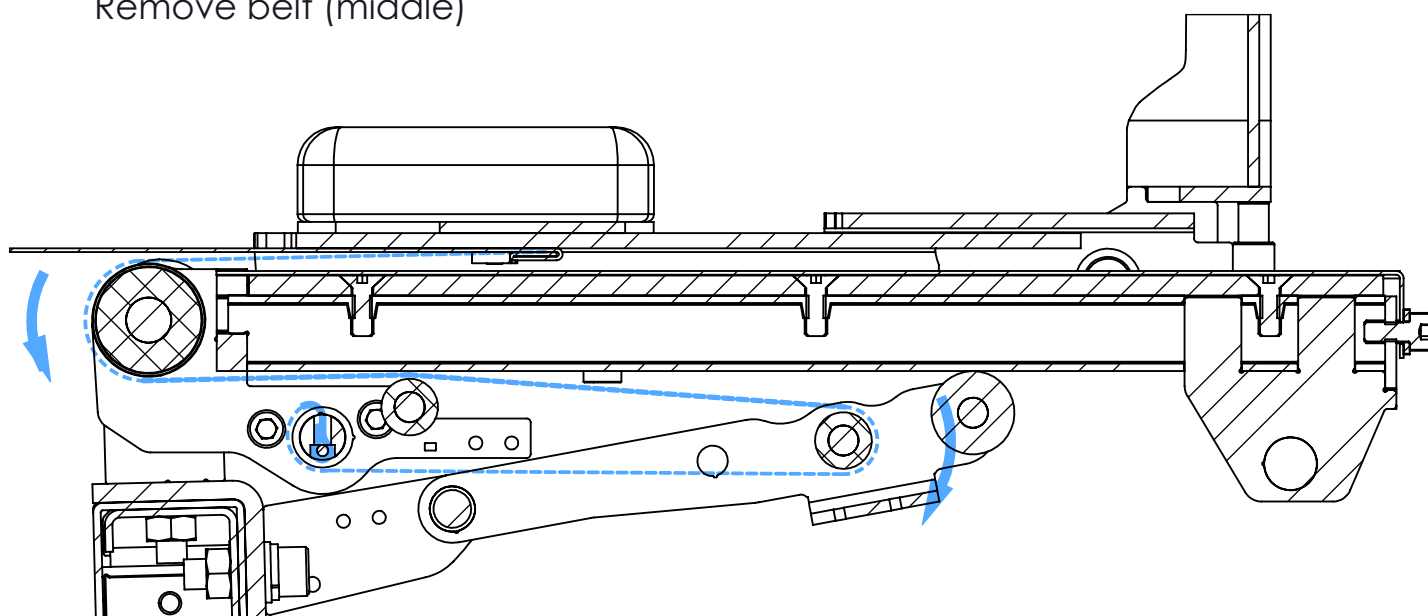
Remove belt clamp (side1)

STEP 3A

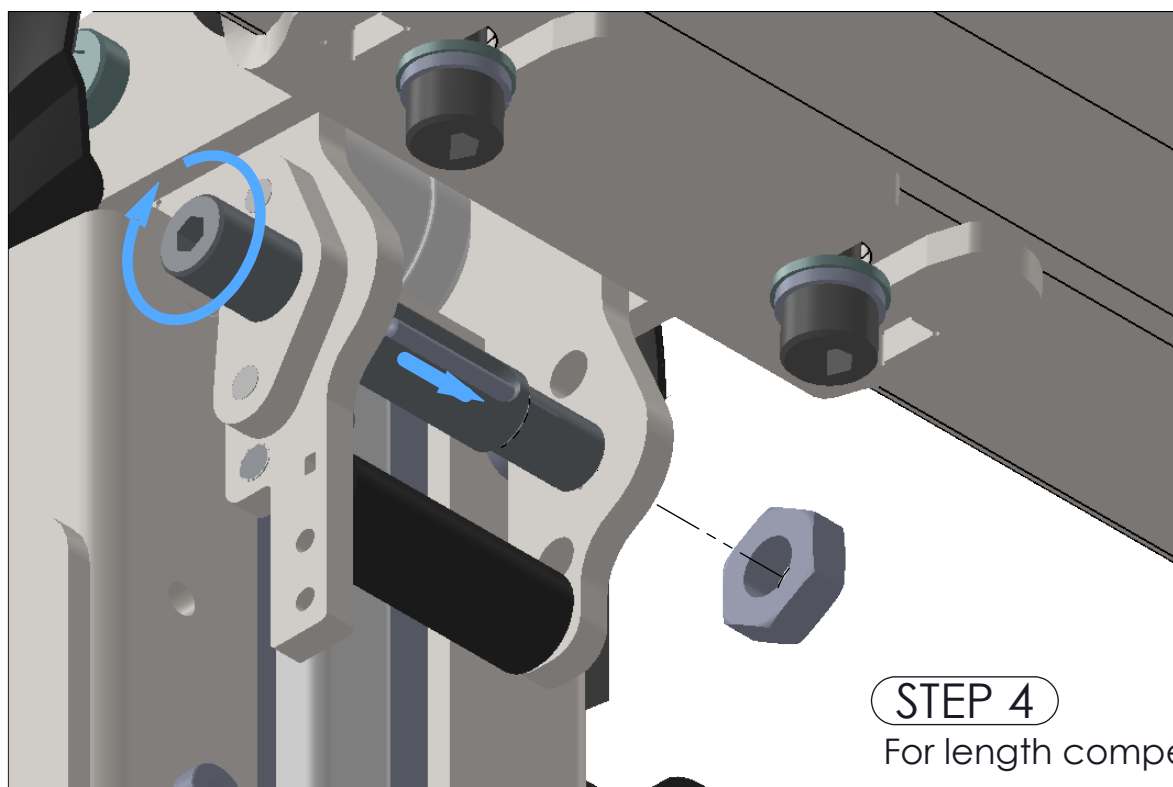
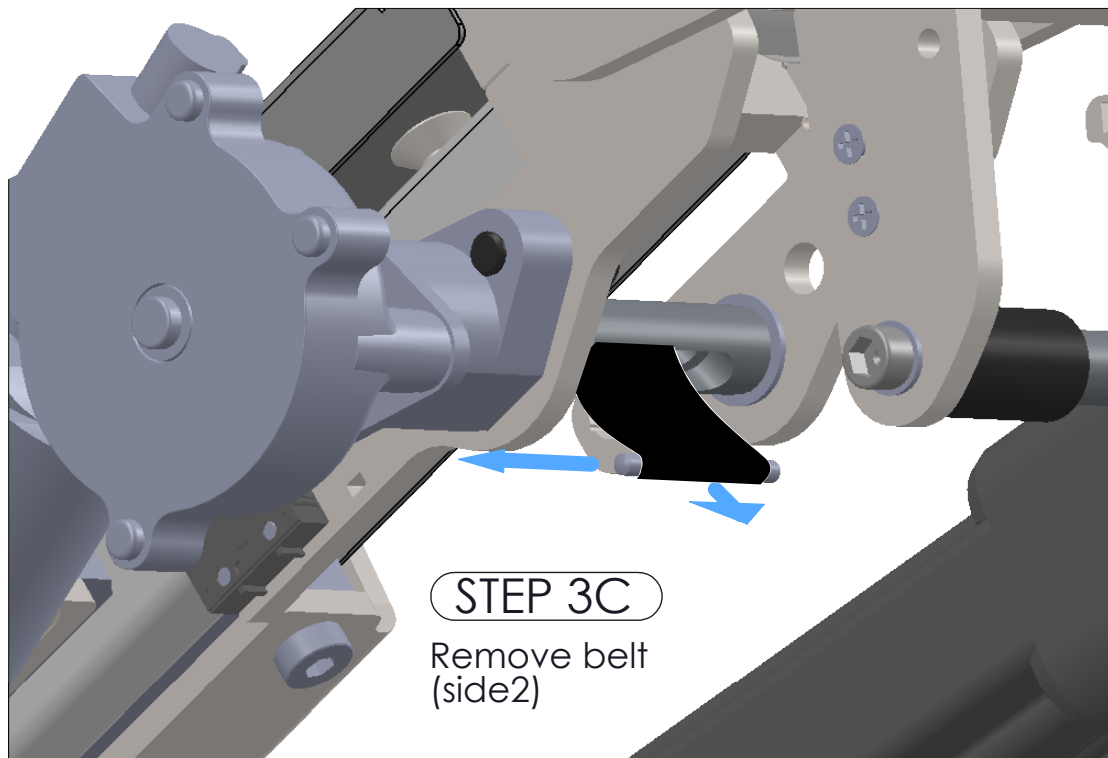


STEP 3B

Remove belt (middle)



M8 = 18Nm
M6 = 10Nm
M5 = 6Nm
M4 = 4Nm

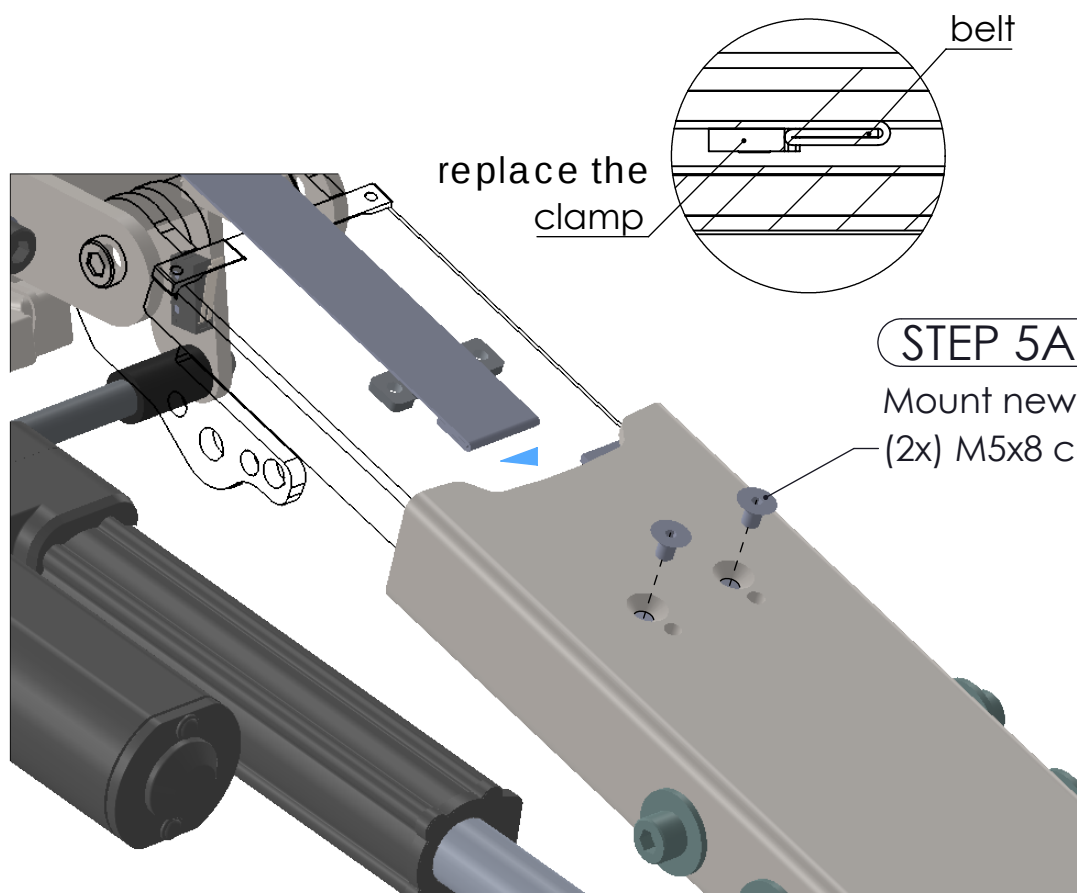


M8 = 18Nm

M6 = 10Nm

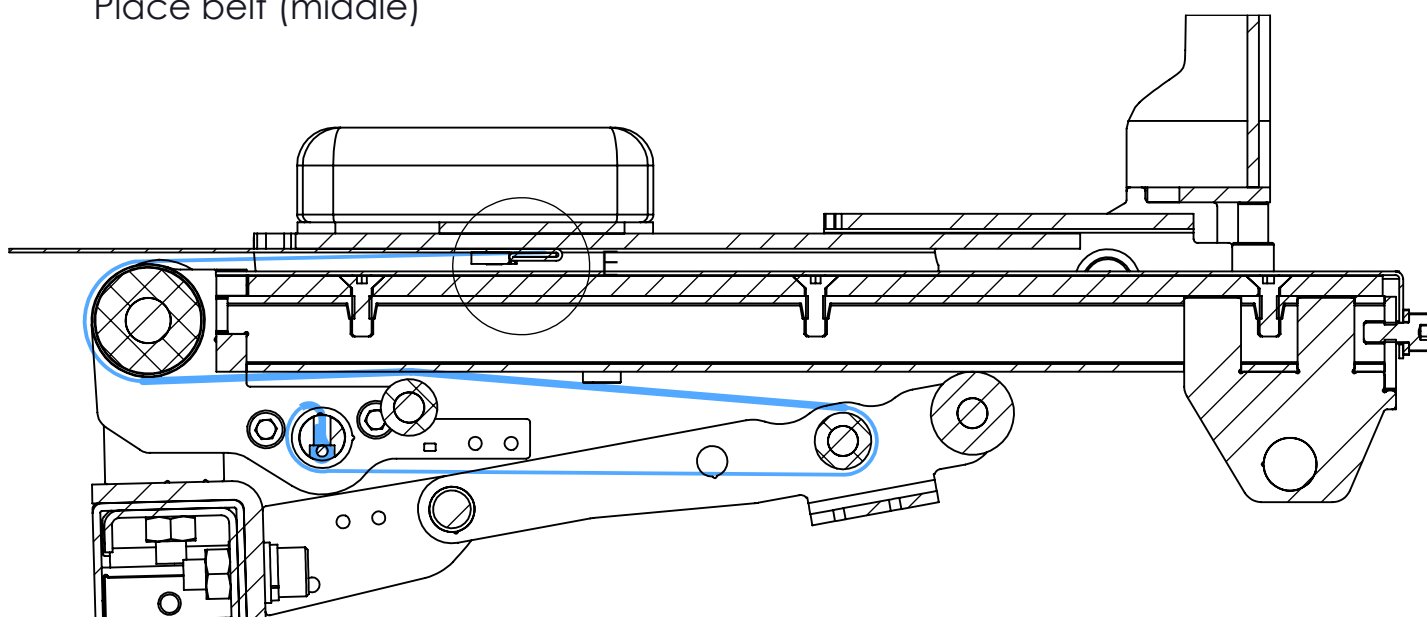
M5 = 6Nm

M4 = 4Nm

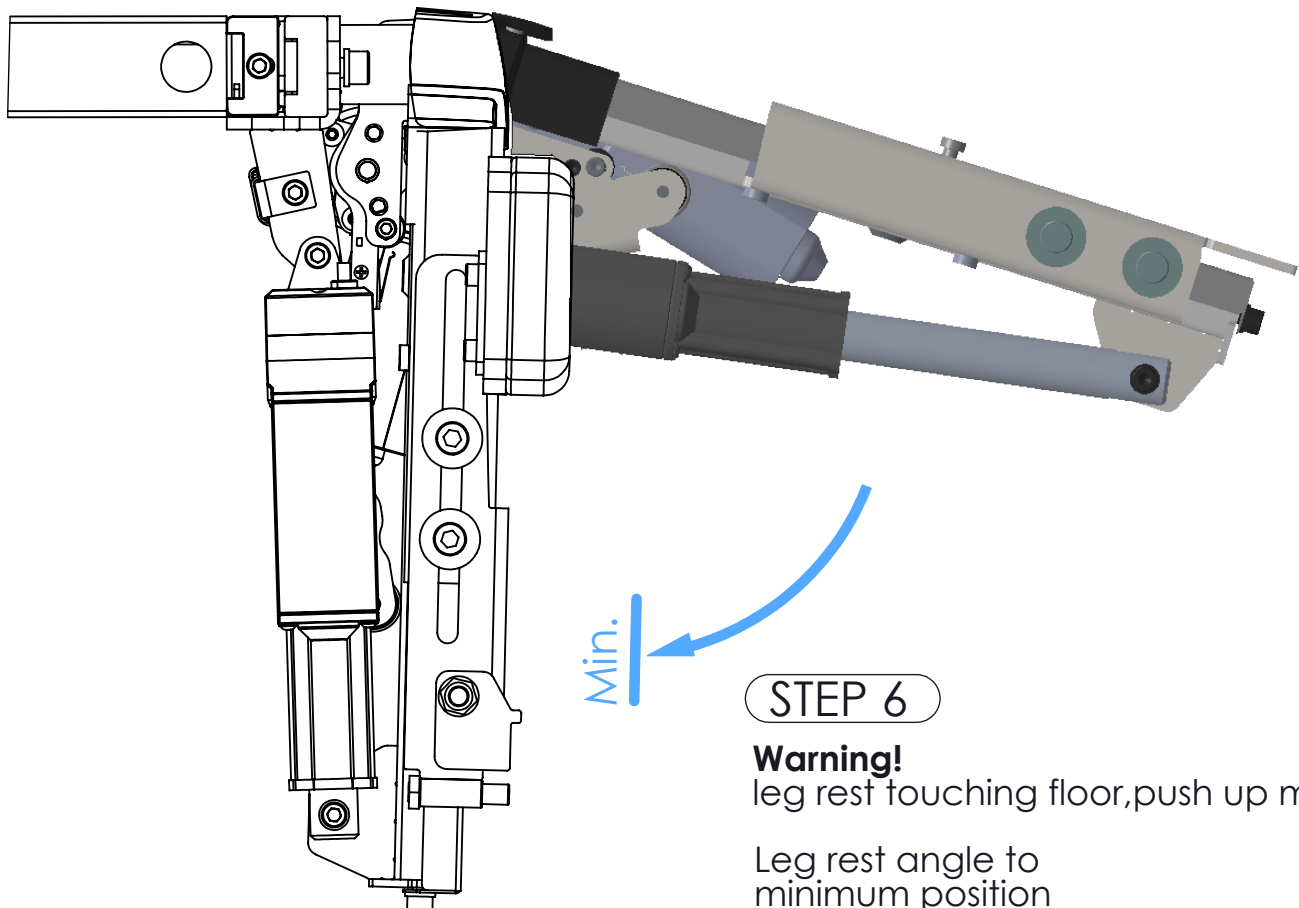
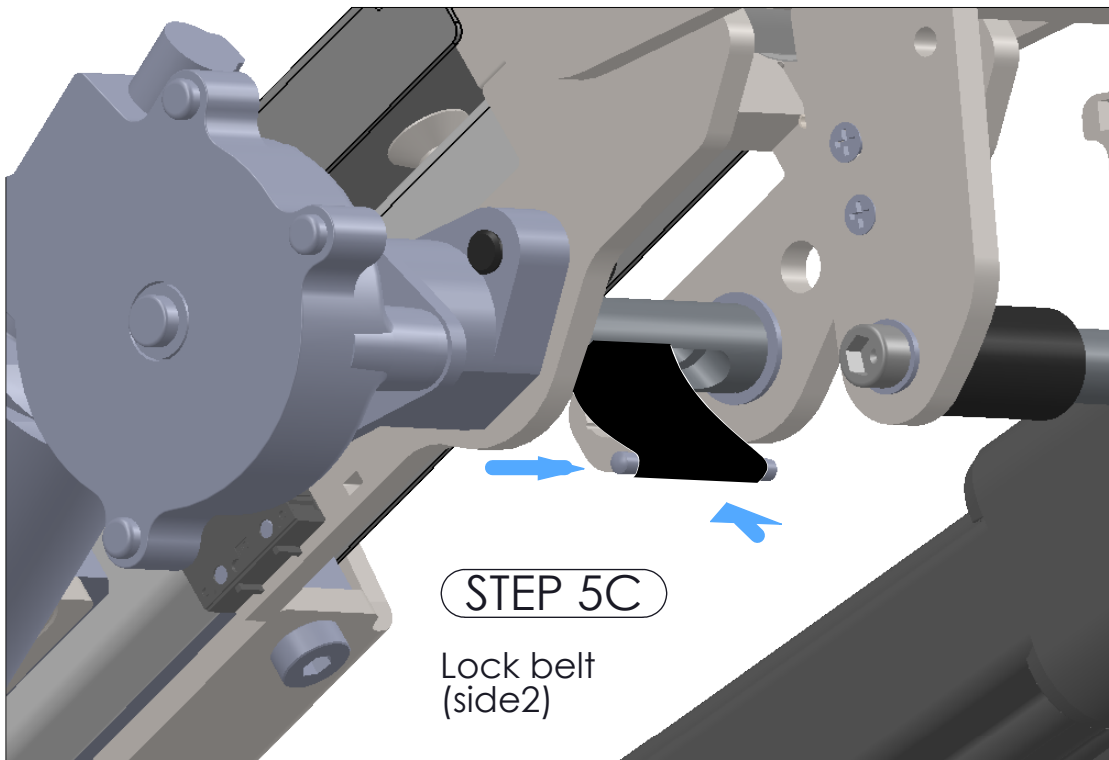


STEP 5B

Place belt (middle)



M8 = 18Nm
M6 = 10Nm
M5 = 6Nm
M4 = 4Nm

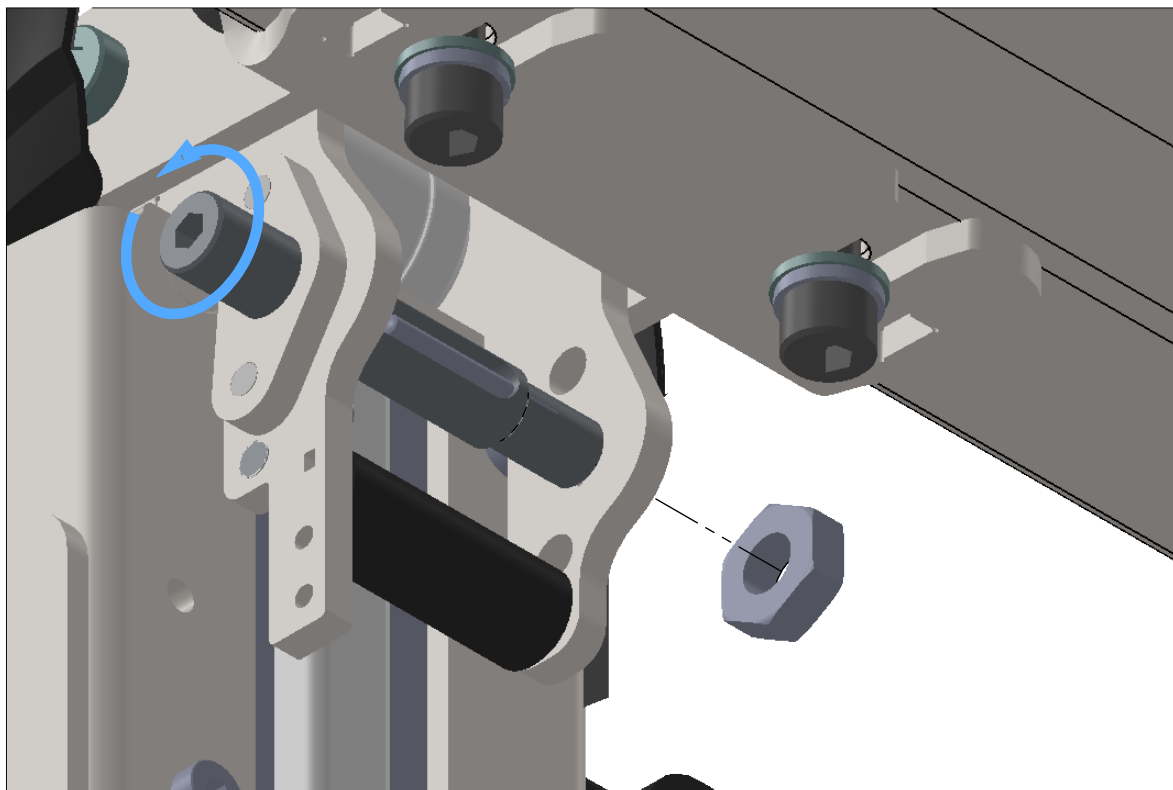


M8 = 18Nm

M6 = 10Nm

M5 = 6Nm

M4 = 4Nm

**STEP 7**

For CLR (length compensating: Tention belt using the belt tentioner (see image).

For CLR-T(transfer): Tention belt using the transfer function.

STEP 8

Check all legrest functions.

STEP 9

Mount Cover, Calfplates, Footplate