

SPARE PART INSTRUCTION

NR.
5.4.4

NAME
R-net attendant control flip-down steer

VERSION
1.0

DATE
06-04-2021

BY
NS

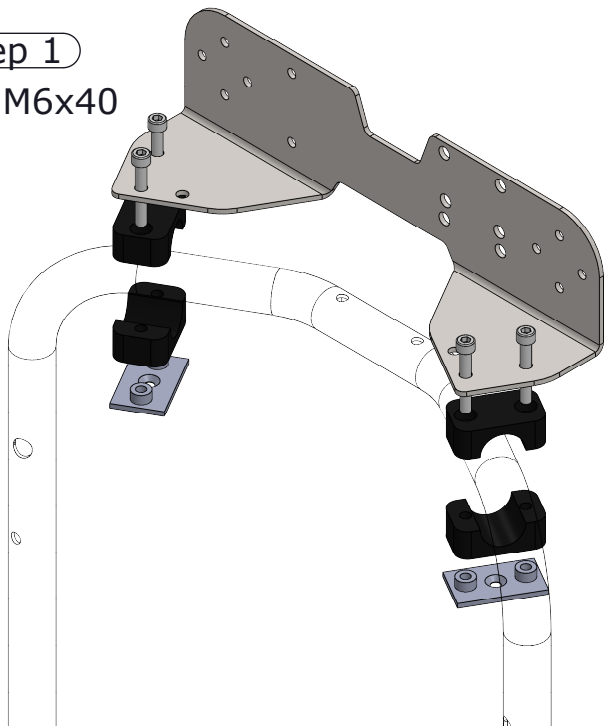
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5000984
5001506

M8 = 18Nm
M6 = 10Nm
M5 = 6Nm
M4 = 4Nm

Step 1

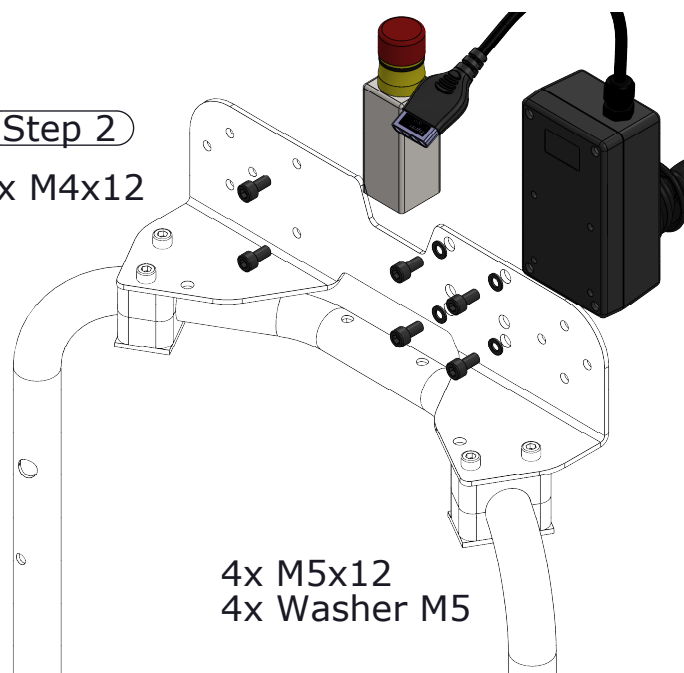
4x M6x40



Step 2

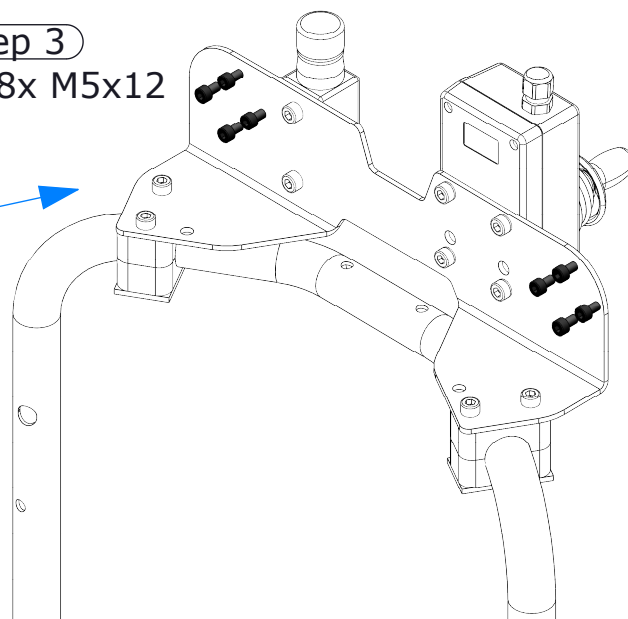
2x M4x12

4x M5x12
4x Washer M5



Step 3

8x M5x12



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M8 = 18Nm
M6 = 10Nm
M5 = 6Nm
M4 = 4Nm

Step 4



Step 5

